

## Heat Activated Film for Sealing Needle Punctures



### Waterproof your embroidery!

It is now possible to embroider on waterproof or water-repellent fabrics without compromising their waterproof properties. Just apply TS to the back of your embroidery and water and moisture will not penetrate the fabric through the tiny embroidery needle punctures. Rain gear, outdoor jackets, functional clothing can be embroidered and everybody stays dry-use on work clothes e.g. for road construction, gardening and for all outdoor jobs.



## Main Applications:

- ◆ Seals the back of waterproof fabrics after embroidery. Ideal for outdoor jackets or work clothes.

### Care:



## Processing Recommendations:

- ◆ Remove stabilizer after embroidery process from waterproof or water-resistant fabric.
- ◆ Cut a piece of TS 2-3 cm larger than the embroidery design.
- ◆ Place TS onto wrong side of embroidered fabric, adhesive side facing down (the adhesive coating faces out on roll, slightly glossy look).
- ◆ Seal with heat press  
Temperature 130°C – 150°C  
Pressure medium pressure  
Time 10 – 15 sec.
- ◆ For maximum adhesion, allow TS to set for 48 hours after pressing, before administering any washing tests.

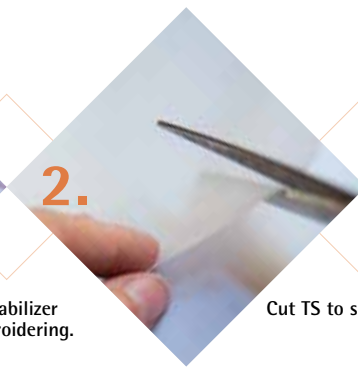
### TIP:

Testing is necessary to ensure the adhesiveness of the film. Just press a small piece of TS to the back of the fabric before embroidering. If the film sticks to the fabric, start with the described process.



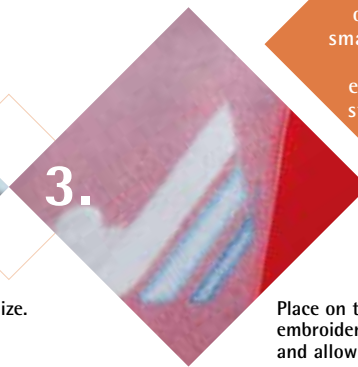
1.

Remove stabilizer after embroidering.



2.

Cut TS to size.



3.

Place on the backside of the embroidery, affix with heat press and allow to set.

## Technical Information:

- ◆ **Substance:** 100 % Polyurethane
- ◆ **Colour:** transparent
- ◆ **Thickness:** 228 g/m<sup>2</sup>
- ◆ **Make-up:**  
rolls 50 cm x 10 m  
25 cm x 10 m
- ◆ **Minimum order:**  
1 single roll



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